# **TUV**NORD

# Certificate

## TN/ISO3834/5358/23

Report No. / Manufacturer No. / Validity remark: 8121873846 / 5358 / 17.10.2023 - 31.08.2024

# **Quality Requirements for Fusion Welding of metallic Materials**

We hereby confirm, that the manufacturer

Lakshmi Ring Travellers (Coimbatore) Private Limited SF.452/1P,453P, Sellappampalayam, Kaniyur Village, Sulur Taluk Coimbatore- 641659, Tamil Nadu India

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 2 Comprehensive Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Anilkumar

Hamburg, 17.10.2023



Digitally signed by Schneider Viktor





**Accredited Certification Body** 

TÜV NORD Systems GmbH & Co. KG Große Bahnstraße 31, 22525 Hamburg, Germany

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# **Scope of the Certificate**

## TN/ISO3834/5358/23

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## Manufacturing Site(s):

Lakshmi Ring Travellers (Coimbatore) Private Limited SF.452/1P,453P, Sellappampalayam, Kaniyur Village, Sulur Taluk Coimbatore- 641659, Tamil Nadu, India

### Product(s) of the Manufacturer:

In the following depending on possibly further required certifications:

Manufacture and Supply of Steel Castings

Product Standard(s) and other Standards (see DIN EN ISO 3834-5):

no product standard

DIN EN ISO 9606-1, DIN EN ISO 5817

DIN EN ISO 15614-1 level 2

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):

111 E Manual metal arc welding, for 1.1 ReH ≤ 235 Mpa, 1.2, 3.1, 5.1,

5.2, 8.1,10.1, 10.2

141 TIG Tungsten inert gas welding, manual, for 1.1 ReH ≤ 235 Mpa & 1.2

#### Responsible Welding Supervisor(s)

Name, Given Name / Qualification / Area of Responsibility / Degree of Knowledge \*

S Kannan / --- / responsible welding coordinator C

M Jayaseelan / --- / deputy welding coordinator C

S Sathiskumar / --- / deputy welding coordinator C

R Arumugam / --- / support. welding coordinator C

R Prabhakaran / --- / support. welding coordinator C

P Prakash / --- / support. welding coordinator C

M Vignesh / --- / support. welding coordinator C

<sup>\*</sup> the degree of knowledge must be in accordance with ISO 14731 B, S or C. Please note the reference to DIN EN ISO 14731:2019-07, among others, chap. 5.1 para. 4; in the absence of proof of qualification (i.e. without reference to IWE, IWT or IWS), the manufacturer has responsibly determined the level of knowledge.